

Garant**CNMG 120404, Grade: HB7120-1**

Order data

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|--------------|-----------------|
| Order number | 250156 HB7120-1 |
| GTIN | 4045197819611 |
| Item class | 21G |

Description

CNMG 120404 HB7120-1 Grade: HB7120-1
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 80 - 260 m/min

Technical description

| | |
|---------------------|-------------------|
| Cutting depth a_p | 0.5 - 4 mm |
| Grade | HB7120-1 |
| Main application | M |
| Feed f | 0.1 - 0.4 mm/rev. |
| Corner radius | 0.4 mm |
| Chip breaker | VM |

| | |
|--------------------------------------|------------------------------|
| Cutting speed v_c main application | 80 - 260 m/min |
| Cutting conditions | continuous |
| Finishing/roughing assignment | Semi-roughing |
| Tool material | Carbide |
| ISO code indexable insert | CNMG 120404 |
| Number of changes/inserts | 4 |
| Tolerance | M |
| Type of product | Indexable insert for turning |